

DUNPHAIL

SPEYSIDE SINGLE MALT
SCOTCH WHISKY



CASK PURCHASE

www.dunphaildistillery.com



OUR VISION

Dunphail is a resolutely traditional distillery, dedicated to crafting the finest whisky the way it used to be made. Our mission is to produce world-class full-bodied, fruit-forward single malt whisky using the full range of processes, each one shaped by generations of rich distilling heritage.

From malting the highest quality barley through to a demanding production regime that is completely guided by hand, we take all the time that is necessary with every stage of our whisky making process.

All of our barley is prepared inside our traditional malthouse, with working kiln and iconic pagoda roof. Our dedication to detail is demonstrated by using long fermentations, applying direct fire to our pot stills, alongside an extensive maturation policy for our casks. All of these help ensure that Dunphail's whisky possesses unique flavour and character.

Dunphail combines its historical outlook to production with a forward-looking, innovative approach to whisky appreciation.

DUNPHAIL

OUR DISTILLERY

Dunphail Distillery has been constructed from a one-time farm steading, and sits in the beautiful countryside of the Speyside region. The refurbishment and expansion of the site have been conducted using local, heritage materials such as Scottish Douglas Fir and original stonework.

Throughout development, we incorporated technologies that respect the natural environment, including the generation of all of our electricity needs through solar power as well as significantly reducing our need for water.

Our iconic malthouse, with its floor malting facility and kiln, was carefully designed and built to preserve the craft of traditional malting – a sight rarely seen at other distilleries these days. Steeping, spreading and kilning of our barley are all conducted within the stone building, entirely by hand.

The main distillery building contains the heart of our whisky making process, from milling to mashing through to fermentation in open-topped wooden washbacks before commencing distillation in our copper pot stills.

A range of specially-selected oak casks for maturing our whisky are held within the on-site warehouse, offering visitors the chance to enjoy the sight and aromas as the angels take their share.

The distillery's visitor centre provides guests with a place to relax and enjoy some fine whiskies as well as purchase gifts, while at the same time learning how the techniques of the past are being used at Dunphail to shape the whisky of the future.



DUNPHAIL

CASK PURCHASE

Purchasing your own cask of single malt Scotch whisky directly from Dunphail Distillery offers a very special and rewarding experience.

Whether for yourself, a partner, a loved one or a small group of family, friends or enthusiasts – owning a cask will let you bottle a unique piece of our distilling history.

By purchasing a cask from Dunphail Distillery, and in recognition of your early support, you will receive automatic membership to our Cask Club, which provides an array of addition benefits, including exclusive annual bottlings.

Private Cask programme

Our inaugural Private Cask programme offers the opportunity to lay down your own stock of Dunphail single malt, and to enjoy its development from spirit to maturity.

We are offering a very limited number of private casks for sale. These will be offered on a first come first serve basis.

Our initial cask programme offering presents three different Dunphail Distillery cask types to choose from:

- 200 litres Ex-Bourbon cask
- 125 litres Ex-Pedro Ximénez sherry quarter cask
- 125 litres Ex-Oloroso sherry quarter casks

All casks offered will be '1st fill'. This means that this is the first time these casks will have been utilised to mature Scotch whisky. They will therefore offer a greater influence on the spirit in terms of the aromas, flavours and colour imbued.

Your cask(s) will be filled with your choice of unpeated or peated Dunphail spirit at 63.5% ABV.

You can fill this in person, or we will send you a small video of us filling this on your behalf.

Your cask(s) will then be matured in our onsite warehouses, situated next to the distillery, and carefully monitored by our warehouse team.

And then, all that's left to do is to patiently wait.

CHOOSE YOUR CASK
www.dunphaildistillery.com

CASK TYPE: FIRST FILL EX-BOURBON CASK



200 Litres Cask

Cask programme offering 200 Litres first fill Ex-Bourbon Cask.

Cask will be filled with your choice of peated or unpeated Dunphail spirit at 63.5% ABV.

Cask Price £5,700 (Unpeated)

Cask Price £6,400 (Peated)

(Includes 10 years of warehouse maturation and insurance)

CHOOSE YOUR CASK
www.dunphaildistillery.com

FLAVOUR PROFILE: Bright orchard and tropical fruits, Candied peels, Rich caramel and butterscotch, Burnt toffee and wood smoke (with peated spirit)

CASK TYPE: FIRST FILL EX-PEDRO XIMÉNEZ QUARTER CASK



125 Litres Cask

Cask programme offering 125 Litres first fill Ex-Pedro Ximénez Quarter Cask.

Cask will be filled with your choice of peated or unpeated Dunphail spirit at 63.5% ABV.

Cask Price £3,800 (Unpeated)

Cask Price £4,200 (Peated)

(Includes 10 years of warehouse maturation and insurance)

CHOOSE YOUR CASK
www.dunphaildistillery.com

FLAVOUR PROFILE: Succulent stewed fruits, Plums and dark cherries, Nuttiness, tobacco and liquorice, Rich and meaty (with peated spirit)

CASK TYPE: FIRST FILL EX-OLOROSO QUARTER CASK



125 Litres Cask

Cask programme offering 125 Litres first fill Ex-Oloroso Quarter Cask.

Cask will be filled with your choice of peated or unpeated Dunphail spirit at 63.5% ABV.

Cask Price £3,800 (Unpeated)

Cask Price £4,200 (Peated)

(Includes 10 years of warehouse maturation and insurance)

CHOOSE YOUR CASK
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FLAVOUR PROFILE: Ripe red fruits, Figs, dates raisins, Dry aromatic spice, Smoked dark chocolate (with peated spirit)

*Prices above are per cask, under bond – excludes duty and VAT.

Dunphail Cask Club

All cask purchasers will automatically become part of the Dunphail Cask Club, with the following benefits:

- The opportunity to visit the distillery to see your cask(s) being filled, followed by a tasting of our new make and a selection of drams.
- Exclusive annual cask owners bottle*
- 1 x 20cl sample bottles of the same new make spirit that was used to fill your cask
- 10% discount on all online orders
- Free annual distillery tour
- Higher tier status on future ballots of Dunphail general releases**

**The ability to purchase an annual Cask Club bottle will commence after the release of our first single malt whisky.*

*** This does not guarantee any automatic purchasing options for bottles other than the annual Cask Club release.*

Exclusive Cask Club releases

Our Cask Club members will have the ability purchase an annual cask owners' bottle, produced exclusively for Club members. The first of these Cask Club releases will be produced shortly after the release of Dunphail's inaugural single malt whisky.

Due to the limited number of casks available for sale at Dunphail, Cask Club releases will be single cask in format and selected based on the profile and quality of the best spirit we have available at the time to thank cask owners for their support and to ensure maximum enjoyment.

Storage and insurance

All casks are stored on-site at Dunphail Distillery and will remain so for the entire period of maturation. They will be insured and will include 10 years of storage.

Visiting and sampling your cask

You are welcome to visit your cask annually during our standard opening hours for tours. We require a minimum of 4 weeks' notice to prepare any samples for collection, and also to host you.

Visits and sampling will only be available at certain times of the year – there will be occasions when visits are not possible due to production schedules or planned distillery works.

If you wish to request a sample to be sent to you this will incur a charge based on standard rates at the time and include UK taxes and postage and packaging. Please contact us directly via info@dunphaildistillery.com as postage, packing and custom changes will vary.

Please note that samples are limited to 1 x 100ml per year, per cask.

Bottling your cask

Bottling will be carried out by Dunphail Distillery Ltd. Bottling is allowed after our first official whisky release for the spirit type of your cask, and after a minimum of 5 years for Quarter casks (125 litre) and 7 years for full size casks (200 litre).

Bottling strength

You can choose to either bottle at 46% ABV or full, natural cask strength.

Additional charges

There are several additional charges that are payable when bottling your cask including taxes, and delivery charges. We have created the following table as a way of illustrating these charges, and the potential price per bottle.

Price calculation example

This calculation is based on current rates and is subject to change. This example gives an idea of the potential total cost for these casks bottled at cask strength circa 58% ABV. in 70cl bottles. The 125L casks are assumed bottled after 5 years and the 200L casks after 7 years.

The final bottle count may vary according to the angel's share during that time. The angel's share has been estimated between 5% and 3% per year for casks. If the maturation period is longer this would have an impact on the volume of liquid and reduce the number of bottles.

	125 Litre Cask	200 Litre Cask
Initial cask purchase	£3,800	£5,700
Bottling @ £4.00p/bottle excl. VAT	£568	£1,000
Duty @ £31.64 per litre of pure alcohol	£1,824	£3,212
Subtotal	£6,192	£9,912
VAT @ 20%	£1,238	£1,982
TOTAL	£7,430	£11,894
Number of 70cl bottles	142	250
Price per bottle	£52.00	£47.57

In these examples the final payment due at the time of bottling would be:

125 LITRE CASK

Total Price £7,430 minus initial purchase £3,800 = £3,630

200 LITRE CASK

Total Price £11,894 minus initial purchase £5,700 = £6,194

Please read the full purchase cask terms and conditions for more details.





TERMS & CONDITIONS

The completed, signed Dunphail Distillery Terms and Conditions comprise the contract of sale for a Cask ("Cask") between Dunphail Distillery Ltd, Wester Greens, Dunphail, Forres Moray, IV36 2QR a company registered in Scotland under company number SC712327 (also referred to as "we, our or us") and our Customer whose (also referred to as "you or your").

Dunphail Distillery has a limited number of casks which are available to private individuals. These will be sold on a first come first served basis.

Payment

Will be due immediately to avoid the risk of this offer being passed on as it is on a first come first served basis. Payment will include your spirit, warehousing, insurance, and use of oak cask for a 10-year period. The cost of casks vary based on the size of the cask and the utilisation of peated or unpeated spirit. A further payment for bottling, labelling, delivery plus value added tax (VAT) at the prevailing industry rates will be due when the spirit is ready and must be paid prior to bottling.

Ownership

Casks are only available for sale to individuals or small groups. We will require a single point of contact who is of legal age to drink alcohol, and who will be the legal owner of the cask. A valid email address must be supplied for future correspondence between Dunphail Distillery and the cask owner.

Transfer of ownership

Ownership is not transferable without prior permission from Dunphail Distillery except in the event of the death of the cask owner. Should your cask become available for sale, Dunphail Distillery has first right of refusal to purchase at a fair market value. Thereafter, ownership can be transferred to another single, named individual, with our approval.

Cask filling

After you have purchased your cask, we will schedule a filling date based on our production schedule. Once confirmed, we will notify you of this date and you can either:

attend the cask filling (performing it yourself if you wish)

Or

we will do it for you (we can send a video and/or photos of the cask being filled)

Please allow approximately three months between purchase and the expected cask filling date. Schedules are subject to change for operational reasons, therefore we advise against purchase if these timescales are unacceptable to you.

Casks and contents

Depending on your selection, the cask will be filled with either unpeated or peated new make spirit at a filling strength of 63.5% ABV. The nominal cask sizes are 125 and 200 litres, but each cask capacity will vary, and we cannot guarantee the final quantity of spirit that the cask will hold. The cask itself will remain the property of Dunphail Distillery.

Angels' Share

Typically around 2-3% of each cask contents evaporates each year (the Angels' Share), but this can be more. Whilst this occurs, typically, the alcoholic strength will decrease over time. Please note that each cask is unique and both the evaporation and final ABV will vary from cask to cask.

Warehousing

Casks will be stored onsite at Dunphail Distillery for their entire period of maturation.

Cask visits

You are welcome to visit your cask annually at a mutually agreed time. We require a minimum of 4 weeks' notice to prepare any cask samples for collection, and to host you.

Visits and sampling will only be available at certain times of the year and there will be occasions when visits are not possible due to production schedules or planned distillery works.

If you wish to request a sample to be sent to you this will incur a charge based on standard rates at the time and include UK taxes and postage and packaging. Please contact us directly via info@dunphaildistillery.com as postage, packing and custom changes will vary. Please note that samples are limited to 1 x 100ml per year, per cask.

Damage to casks

Should a cask become damaged or leak, Dunphail will replace the cask with a similar cask type filled as close as possible to the original cask fill date.

Storage and insurance

A 10-year storage and insurance policy are included with each cask purchase. Further charges beyond this period will apply on an annual basis and will be charged at the current rate at that time.

Dunphail holds insurance for all its maturing stock and will insure your cask under this wider policy. All casks are stored in bond, on-site at Dunphail Distillery. Casks cannot be moved to 3rd party warehousing.

Bottling

Bottling strengths will vary from 46% to natural cask strength. Bottles will not be chill filtered. All casks will be bottled with their natural colour. We require a minimum of 3 months' notice before bottling, to allow for locality labelling and tax stamp requirements. Cask owners will not be allowed to bottle and release their cask until Dunphail Distillery has released its first unpeated single malt whisky, and its first peated single malt scotch whisky. Casks must have been matured for a minimum of 5 years for Quarter casks (125 litre) and 7 years for full size casks (200 litre). One bottle from every cask will be 'gifted' to Dunphail Distillery for our archives.

Notice and labels

We require three months written notice to schedule the bottling, labelling and to arrange the payment of the necessary fees and duty for your cask. The contents of the cask will be bottled by Dunphail Distillery Ltd under the company's control and supervision following agreement on the labelling and packaging (including legal requirements, content, logos, and nomenclature) to be used. We will have a standard label with some elements that can be personalised by the cask owner. Please note that Dunphail Distillery has final say and sole discretion relating to any labelling and packaging matters.

Delivery and collection

Delivery costs are not included in the cost of your whisky and will be charged at standard rates at the time of bottling. Bottles can also be collected from the distillery by prior arrangement at a mutually agreed time. All collection costs are the responsibility of the cask owner.

UK taxes

Excise duty is payable based on the percentage of pure alcohol in your cask at the time of bottling. The current UK rate is £31.64 per litre of alcohol and the UK Value added tax rate (VAT) is 20%. These rates are current at time of writing and are subject to change.

VAT is charged on the purchase price of the whisky and the excise duty rate at the time of removal from our bonded warehouse.

Excise and VAT are not payable if you sell your cask to Dunphail in bond.

Export

Single malt scotch whisky can only be exported outside of Scotland in bottle form. If it is exported under bond, Duty and VAT can be suspended, but not avoided, subject to the exporter being registered as a bona fide exporter. Duty and VAT would be payable in the country of destination and subject to that country's Duty and VAT rates at the time. It is the responsibility of the cask owner to find a suitable importer, but we may be able to assist if we have an importer in the country at the time. It is the responsibility of the cask owner to be aware of all taxes and regulations within the country into which they are importing the goods.

Change of address

You must inform us immediately by email of any change of address or contact details. This will be confirmed by Dunphail Distillery and the change will not be deemed to have taken place until you have received such confirmation from us. If we are unable to contact you within 12 months of the expiry of 10 years from the date when the cask was filled, we reserve the right to sell the cask and the spirit and to hold the proceeds on your behalf after deduction of sale costs and any other costs which we may have incurred from warehousing the cask for a period longer than 10 years.

Law

This contract of sale is governed by Scottish law and both you and we agree to accept the exclusive jurisdiction of the Scottish courts in respect to any matters arising from it.

Liability

Nothing in these terms shall exclude the liability of either party for death or personal injury resulting from negligence, fraud, fraudulent misrepresentation, or any other liability which may not be excluded by applicable law. Subject to this and otherwise provided in these terms, we shall not be liable for any form of indirect, special, or consequential loss whatsoever or howsoever and our entire liability under this contract of sale shall be limited to an amount limited to an amount equal to the price of a cask.





CASK PURCHASE